

Work Order ID 50665

July 21, 2009 6:50:45 AM



Page 1

Item ID: D2690-6

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Lanyard Assembly

Start Date: 7/22/09 Start Qty: 30.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 30.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2690

Rev B2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2690; Identify as D2690-6

07/21/09 (30)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> S 07/21/09

wait (30) p

120

Identify as per dwg & Stock Location: 41

0.00



Packaging

Memo

0.00

Packaging

9/7/21

(30x) SP

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Page 2

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Process Plan:

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Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/22 JA
MF 09-07-22

Picklist Print

July 21, 2009 6:50:45 AM

Work Order ID: 50665

Parent Item: D2690-6RevB2

Parent Item Name: Lanyard Assembly



Comments:

Start Date: 7/22/09

Required Date: 7/24/09

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CBL-1240  Cable		Purchased	No			110	Each	225.5800	30.0000		<i>09/07/21</i>	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse



ST

225.58

107234

225.58

30

CBL-460  Loop Sleeve		Purchased	No			100	Each	404.0000	60.0000		<i>09/07/21</i>	
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Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

404

111342

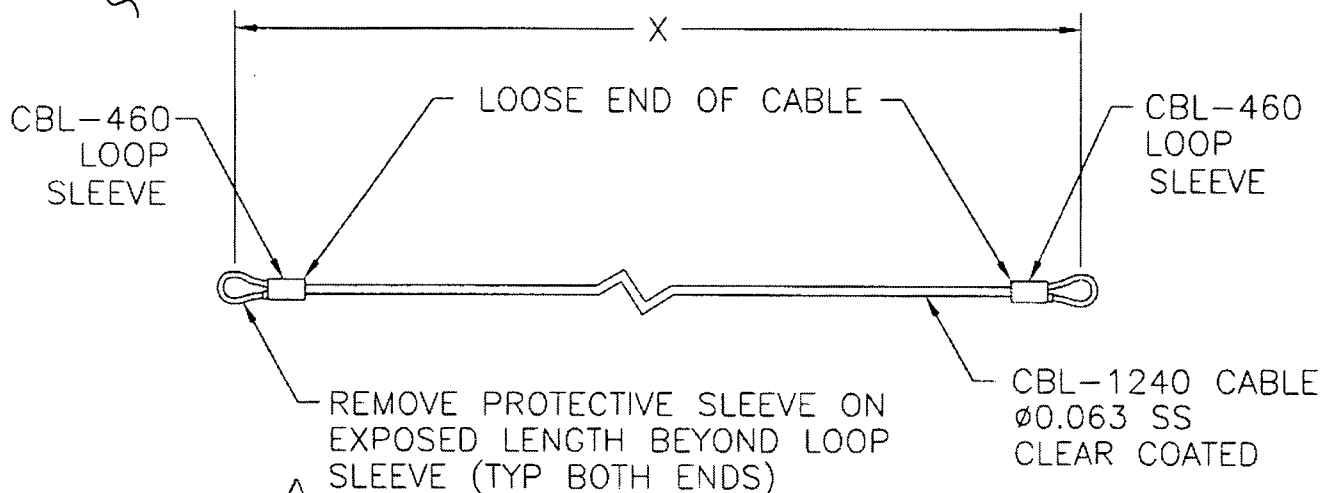
404

60



DESIGN <i>P.M.</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MP</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<i>IP</i> 01 08 20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<i>IP</i> 01 08 24	ADDED TO CRIMP	

RELEASED
971003 KE
15R 4374



~~B1 REMOVE 2.25" OF SLEEVE EACH END~~

~~B2 REMOVE 2.25" MIN - 2.25" MAX OF SLEEVE EACH END~~

D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's